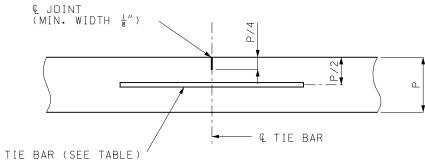


FOR CONTRACTION JOINTS

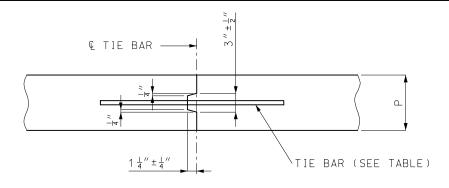
(1) JOINT NOT REQUIRED AT INSIDE SHOULDER ON DIVIDED HIGHWAYS OR AT INSIDE SHOULDER OF



TIE BARS REQUIRED.

LONGITUDINAL JOINT (L1)

TIE BAR TABLE					
PCCP THICKNESS (P)	DOWEL SIZE	TIE BAR SIZE	DOWEL SPACING	TIE BAR SPACING	
10" DR LESS	1 ¼ "X18 "	#5 X 3 0 "	12" CTRCTR.	30" CTRCTR.	
GREATER THAN 10"	1 ½"X18"	#6X40"	12" CTRCTR.	30" CTRCTR.	

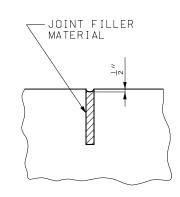


IF METAL IS USED TO FORM KEY DISCONTINUE STRIP FOR DISTANCE OF APPROXIMATELY 3" EACH SIDE OF TRANSVERSE JOINT.

TYPE (K) REQUIRES TIE BAR.

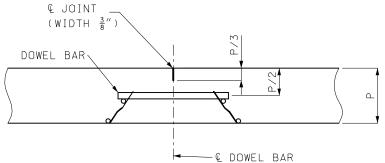
TYPE (M) CONSTRUCTED WITHOUT TIE BARS.

(K) AND (M) JOINTS SHALL NOT BE SAWED.



JOINT FILLER DETAIL

TONGUE AND GROOVE JOINTS (K)

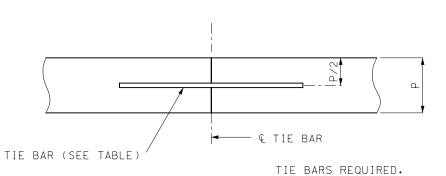


DOWELS REQUIRED. FOR PERMISSIBLE TYPES OF DOWELS SUPPORTING UNITS, SEE OTHER DRAWINGS.

TRANSVERSE CONTRACTION JOINTS FOR CONCRETE PAVEMENT OR BASE WIDENING SHALL MATCH EXISTING JOINTS.

TRANSVERSE CONTRACTION JOINT(C1)

(2) DOWEL BARS ARE REQUIRED FOR ALL PAVEMENTS HAVING THE SAME THICKNESS AS THE TRAVELED WAY.



LONGITUDINAL CONSTRUCTION JOINT FOR NEW CONSTRUCTION (2)



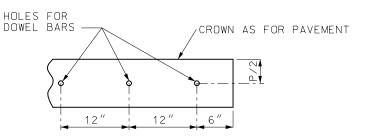
TRANSVERSE CONTRACTION JOINT©2

GENERAL NOTES:

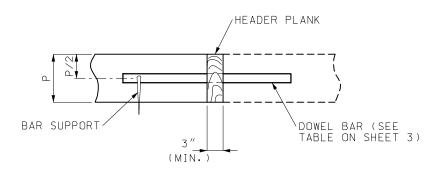
AND (M)

THE FINAL POSITION OF ALL DOWELS AND TIE BARS SHALL BE PERPENDICULAR TO THE PLANE OF THE JOINT AND PARALLEL TO THE SURFACE OF THE PAVEMENT AND PARALLEL TO EACH

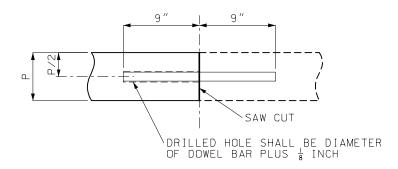
MIS	SOURI HIGHWAYS AND COMMISSION		
	CONCRETE BASE APPU 15' JOI	PAVEMENT RTENANCES NT SPACIN	
DATE:	EFFECTIVE: 04-01-2005	502.05H	3/4



PART ELEVATION OF HEADER PLANK



HEADER SECTION



SAWED SECTION

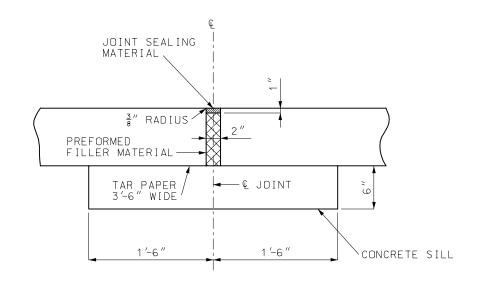
THE HEADER BOARD SHALL BE SUFFICIENTLY RIGID TO PREVENT DISTORTION FROM THE TYPICAL SECTION AND MAINTAIN A STRAIGHT LINE FROM PAVEMENT EDGE TO PAVEMENT FDGE.

THE CONSTRUCTION JOINT MAY BE SAWED FULL DEPTH, HOLES FOR DOWEL BARS SHALL BE DRILLED AFTER THE CONCRETE HAS SUFFICIENT SET TO PREVENT DAMAGE. DOWEL BARS SHALL BE BONDED INTO THE HOLES.

BONDING FOR DOWEL BARS SHALL BE EPOXY OR POLYESTER BONDING AGENTS AS SPECIFIED IN SECTION 1039.

THE PORTION OF THE DOWEL OUTSIDE THE HOLE SHALL BE COATED WITH AN APPROVED LUBRICANT.

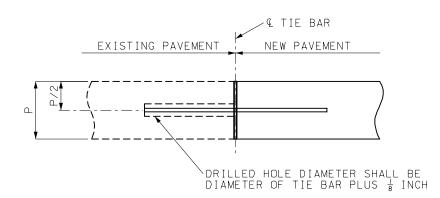
CONSTRUCTION JOINT ©



SILL SHALL EXTEND 18" BEYOND EACH EDGE OF THE PAVEMENT AND SHALL BE CONSTRUCTED OF CONCRETE REGARDLESS OF ADJACENT BASE MATERIAL.

EXPANSION JOINTS





TIE BARS SHALL BE EPOXY COATED, DEFORMED REINFORCING BARS MEETING THE REQUIREMENTS OF SECTIONS 710 AND 1057.

BONDING FOR TIE BARS SHALL BE EPOXY OR POLYESTER BONDING AGENTS AS SPECIFIED IN SECTION 1039.

TIE BAR SIZE AND LENGTH SHALL BE BASED ON THE THICKNESS OF THE THINNER PAVEMENT OR SHOULDER TO BE TIED TOGETHER.

LONGITUDINAL CONSTRUCTION JOINT (EXISTING PAVEMENT)

CONCRETE PAVEMENT AND BASE APPURTENANCES FOR 15' JOINT SPACING

DATE: ______ EFFECTIVE: 04-01-2005 502.05H 4/4